



GLO-RAY[®]

Built-In Heated Shelves

GRSB Series

| | |
|------------------|------------------|
| <i>GRSB-24-I</i> | <i>GRSB-54-I</i> |
| <i>GRSB-30-I</i> | <i>GRSB-60-I</i> |
| <i>GRSB-36-I</i> | <i>GRSB-66-I</i> |
| <i>GRSB-42-I</i> | <i>GRSB-72-I</i> |
| <i>GRSB-48-I</i> | |

**REPLACEMENT
PARTS LIST**

HATCO GLO-RAY® GRSB SERIES BUILT-IN HEATED SHELVES

⚠ CAUTION - Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel.

Model Designation

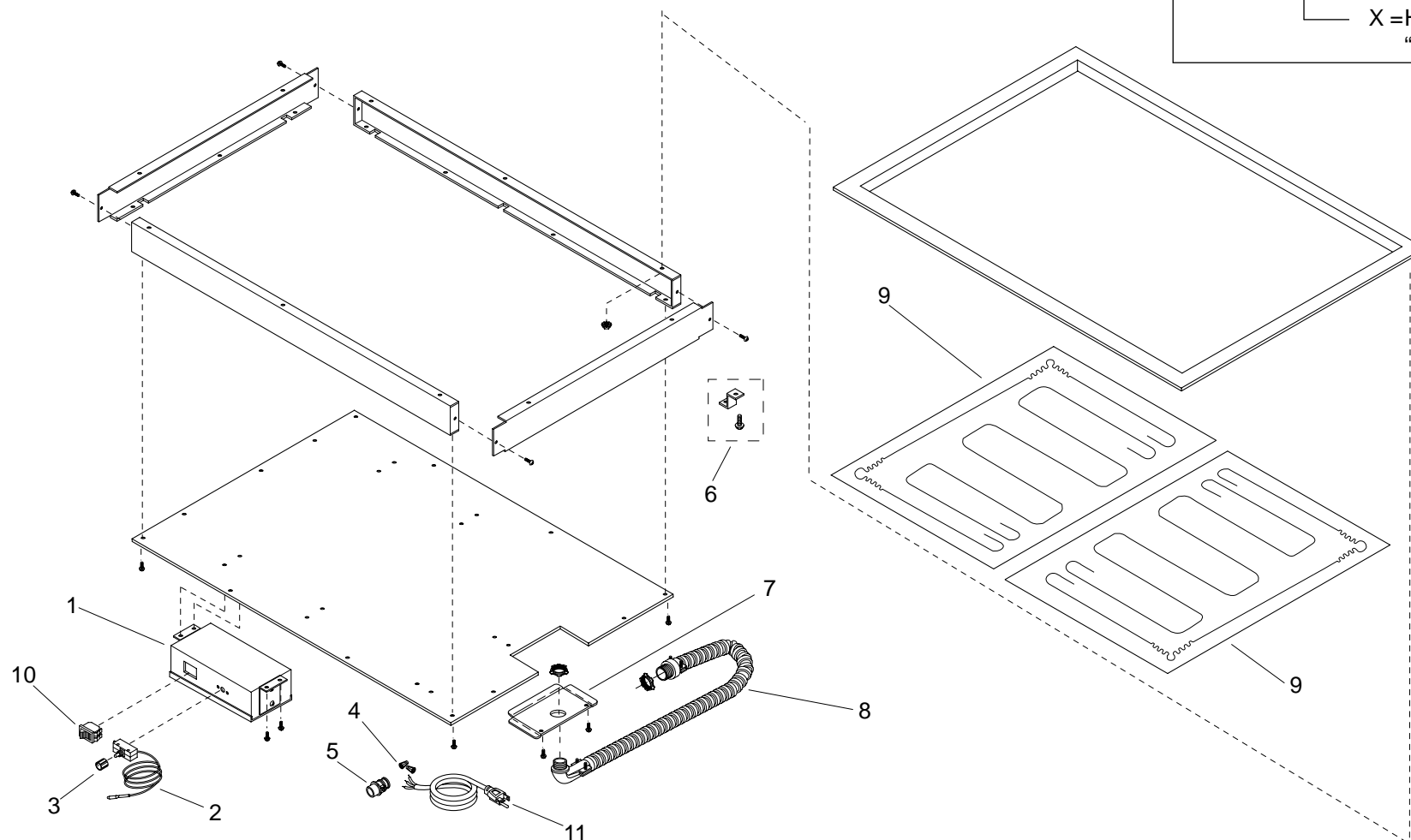
GRSB-XX-X

G = Glo-
R = Ray
S = Shelf
B = Built-In

XX = Length in Inches

X = Heated Width

"I"=19-1/2" (50cm)



PARTS COMMON TO ALL GRSB MODELS

| ITEM | DESCRIPTION | PART NO. | QTY. | ITEM | DESCRIPTION | PART NO. | QTY. |
|------|-----------------------------------|---------------|------|------|--|-------------------------------|--------|
| 1 | Remote Box Assy. | R04.19.468.00 | 1 | 4 | Porcelain Wire Nut | 02.20.222.00 | 4 |
| 2 | Thermostat | R02.16.039.00 | 1 | 5 | Cord Grip w/Hardware | 02.20.212.00 | 1 |
| | Thermostat, Hi-Temp (optional) | 02.16.066.00 | 1 | 6 | Z-Bracket Assy. | R04.16.122.00 | 4 |
| 3 | Thermostat Knob | 05.30.039.00 | 1 | 7 | Cover, Power | 04.19.471.00 | 1 |
| | | | | 8 | Conduit Assy. Label, Caution HOT (not shown) | R04.19.523.00 07.03.098.00 | 1 4 |

PARTS SPECIFIC TO MODEL GRSB-24

| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
|------|---|---------------|---------------|---------------|---------------|---------------|
| 9 | Element, Blanket (275 Watt) (Qty. 2) | 02.05.273.00 | 02.05.277.00 | 02.05.281.00 | 02.05.277.00 | 02.05.281.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

PARTS SPECIFIC TO MODEL GRSB-30

| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
|------|------------------------------------|---------------|---------------|---------------|---------------|---------------|
| 9 | Element, Blanket (275 Watt) | 02.05.273.00 | 02.05.277.00 | 02.05.281.00 | 02.05.277.00 | 02.05.281.00 |
| | Element, Blanket (390 Watt) | 02.05.274.00 | 02.05.078.00 | 02.05.282.00 | 02.05.278.00 | 02.05.282.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

PARTS SPECIFIC TO MODEL GRSB-36

| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
|------|---|---------------|---------------|---------------|---------------|---------------|
| 9 | Element, Blanket (390 Watt) (Qty. 2) | 02.05.273.00 | 02.05.272.00 | 02.05.282.00 | 02.05.278.00 | 02.05.282.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

Shaded area reflects export models only.

| PARTS SPECIFIC TO MODEL GR5B-42 | | | | | | |
|--|------------------------------------|-----------------------|-----------------------|-----------------------|--------------------|--------------------|
| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
| 9 | Element, Blanket (275 Watt) | 02.05.273.00 | 02.05.277.00 | 02.05.281.00 | 02.05.277.00 | 02.05.281.00 |
| | Element, Blanket (610 Watt) | 02.05.273.00 | 02.05.279.00 | 02.05.283.00 | 02.05.279.00 | 02.05.283.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

| PARTS SPECIFIC TO MODEL GR5B-48 | | | | | | |
|--|------------------------------------|-----------------------|-----------------------|-----------------------|--------------------|--------------------|
| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
| 9 | Element, Blanket (390 Watt) | 02.05.274.00 | 02.05.278.00 | 02.05.282.00 | 02.05.278.00 | 02.05.282.00 |
| | Element, Blanket (610 Watt) | 02.05.275.00 | 02.05.279.00 | 02.05.283.00 | 02.05.279.00 | 02.05.283.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

| PARTS SPECIFIC TO MODEL GR5B-54 | | | | | | |
|--|------------------------------------|-----------------------|-----------------------|-----------------------|--------------------|--------------------|
| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
| 9 | Element, Blanket (390 Watt) | 02.05.274.00 | 02.05.278.00 | 02.05.282.00 | 02.05.278.00 | 02.05.282.00 |
| | Element, Blanket (720 Watt) | 02.05.276.00 | 02.05.080.00 | 02.05.284.00 | 02.05.280.00 | 02.05.284.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

Shaded area reflects export models only.

| PARTS SPECIFIC TO MODEL GR SB-60 | | | | | | |
|----------------------------------|---|---------------|---------------|---------------|---------------|---------------|
| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
| 9 | Element, Blanket (610 Watt) (Qty. 2) | 02.05.275.00 | 02.05.279.00 | 02.05.283.00 | 02.05.279.00 | 02.05.283.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

| PARTS SPECIFIC TO MODEL GR SB-66 | | | | | | |
|----------------------------------|------------------------------------|---------------|---------------|---------------|---------------|---------------|
| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
| 9 | Element, Blanket (610 Watt) | 02.05.275.00 | 02.05.279.00 | 02.05.283.00 | 02.05.279.00 | --- |
| | (720 Watt) (230-240 Qty.2) | 02.05.276.00 | 02.05.280.00 | 02.05.284.00 | 02.05.280.00 | 02.05.284.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

| PARTS SPECIFIC TO MODEL GR SB-72 | | | | | | |
|----------------------------------|--|---------------|---------------|---------------|---------------|---------------|
| ITEM | DESCRIPTION | 120V 60 Hz | 220V 60 Hz | 240V 60 Hz | 220-230V CE | 230-240V CE |
| 9 | Element, Blanket (720 Watt) (Qty.2) | 02.05.276.00 | 02.05.280.00 | 02.05.284.00 | 02.05.280.00 | 02.05.284.00 |
| 10 | On/Off Power Switch | 02.19.075.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 | 02.19.076.00 |
| 11 | Power Cord and Plug | R02.18.030.00 | 02.18.077.00 | 02.18.066.00 | 02.18.077.00 | 02.18.066.00 |
| 12 | Terminal Block, 3-Pole (not shown) | --- | --- | --- | R02.15.030.00 | R02.15.030.00 |
| | Electrical Drawing | HS1-3327 | HS1-3326 | HS1-3328 | HS1-4228 | HS1-4227 |

Shaded area reflects export models only.